COMPLETE LISTING OF CLAIMS, INCORPORATING AMENDMENTS IN RESPONSE TO THE OFFICE ACTION DATED June 17, 2004 FOR SERIAL NUMBER 10/685,214

- 1. (currently amended) A refractory comprising: a. 20-80 wt. % of a metal phosphate; b. 15-60 wt. % of a metal oxide; c. 2-20 wt. % of tricalcium phosphate KH₂PO₄, a metal oxide and a calcium containing compound, wherein the wt. % ratio between KH₂PO₄ and the metal oxide is between 2:0.5 and 1:1.
- 2. (currently amended) A refractory as described in claim 1, wherein the metal phosphate is an alkali metal or alkali metal earth metal phosphate calcium containing compound is selected from the group consisting of: Ca₁₀ (PO₄)₆(OH)₂, Ca₃(PO₄)₂ Ca SiO₃ and combinations thereof.
- 3. (currently amended) The refractory as recited in claim 1 further comprising a component selected from the group consisting of calcium silicate and silicon dioxide. wherein the metal oxide is selected from the group consisting of MgO, Fe₂O₃, Fe₂O₄ and combinations thereof.
- 4. (currently amended) The refractory as recited in claim 1 further comprising calcium silicate, wherein the calcium silicate is present at between 0.5-15 wt. % of the refractory composition. the metal oxide is MgO.
- 5. (original) The refractory as recited in claim 1 further comprising silicon dioxide, wherein the silicon dioxide is present at between 0.5-15 wt. % of the refractory composition.
- 6. (currently amended) The refractory as recited in claim 1 wherein the refractory is preferably between 40 and 65 wt. % KH₂PO₄ metal phosphate.
- 7. (currently amended) The refractory as recited in claim 1-wherein the refractory is preferably between 25 and 50 wt. % metal oxide, further comprising a filler or mixture of fillers.
- 8. (currently amended) The refractory as recited in claim 1 wherein the refractory is preferably between 4 and 15 wt. % tricalcium phosphate. wherein the refractory composition is mixed with up to 20 wt. % water or aqueous solution to form an activated slurry.

- 9. (currently amended) The refractory as recited in claim 1 wherein the wt. % ratio between metal phosphate and metal oxide is between 2:0.5 and 1:1. the calcium containing compound is Ca₁₀ (PO₄)₆(OH)₂
- 10. (original) The refractory as recited in claim 1 wherein the refractory composition is mixed with up to 2-30 wt. % water to form an activated slurry.
- 11. (original) The refractory as recited in claim 1 further comprising a setting retarder.
- 12. (currently amended) A refractory comprising: a. 20-80 wt. % of a potassium phosphate; b. 15-60 wt. % of a MgO; c. 2-20 wt. % of tricalcium phosphate. The refractory as recited in claim 1, wherein the calcium containing compound is selected from the group consisting of Ca₁₀ (PO₄)₆(OH) ₂, Ca SiO₃ and combinations thereof.
- 13. (currently amended) The refractory as recited in claim 1_wherein the <u>calcium containing</u>

 <u>compound is tricalcium phosphate.</u> <u>-refractory is preferably between 40 and 65 wt. % potassium phosphate.</u>
- 14. (currently amended) The refractory as recited in claim 1 wherein the refractory is preferably between 25 and 50 wt. % MgO.
- 15. (currently amended) The refractory as recited in claim 1 wherein the refractory is preferably between 4 and 15 wt. % tricalcium phosphate. the wt. % ratio between KH₂PO₄ metal phosphate-and metal oxide is between 1:0.5 and 1:1
- 16. (currently amended) The refractory as recited in claim 1 wherein the calcium containing compound is between 0.5-25 weight percent refractory composition wherein the refractory composition is mixed with up to 20 wt. % water to form an activated slurry.
- 17. (currently amended) The refractory as described in claim 1, wherein the metal phosphate is mono potassium phosphate. further comprising a filler selected from the group consisting of: mullite, alumina, sand, clay, volcanic glasses, kyanite, bauxite, aluminum oxide, silicon dioxide, chrome oxide, iron oxide, microsilicates and mixtures thereof.

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- 18. (currently amended) A refractory comprising: a. 20-80 wt. % of a metal phosphate; b. 15-60 wt. % of a metal hydroxide c. 2-20 wt. % of tricalcium phosphate. A refractory comprising an akali metal phosphate, a metal oxide or hydroxide, and a calcium containing compound selected from the group consisting of Ca₁₀ (PO₄)₆(OH)₂, Ca₃(PO₄)₂, Ca SiO₃ and combinations thereof.

 19. (currently amended) The refractory as described in claim 18, wherein the metal phosphate is mono potassium phosphate wherein the refractory composition is mixed with up to 30 wt. % water or aqueous solution to form an activated slurry.
- 20. (original) The refractory as describe in claim 18, wherein the metal hydroxide is selected from a group consisting of: Al(OH).sub.3 and Zr(OH).sub.4.